# **FY303**

## PROFIBUS PA VALVE POSITIONER

#### **Features**

- Low air consumption.
- Direct non-contact position sensing.
- Configuration and Parameterization all through configuring and programming tools available in the market, e.g., based on PC or PCMCIA Cards or some limited operations by the local adjustment switches (should be used with an LCD display).
- Valve characteristics change with software cams.
- Use of Function Block Analog Output.
- Weather proof, Explosion proof and intrinsically safe.
- Digital LCD Display (optional).
- Self Calibration.
- User table and valve curves (EP25, EP33, EP50, QO25, QO33, QO50).
- Self diagnostics.

The FY303 allows the following diagnostic functions:

- Travel;
- Strokes;
- Reversals;
- Maximum Temperature;
- Minimum Temperature;
- Time to Close;
- Time to Open;
- Sensor Module Failure.
- Configurable Local Adjustment.
- Easy firmware upgrade (via Flash Memory Interface).
- Esay update to Foundation Fieldbus and HART protocol.
- PROFIBUS PA compliant.



## **Description**

The FY303 is a control valve positioner for a pneumatic valve in a PROFIBUS system. The FY303 produces a pressure output as required to position a control valve according to an input received over the PROFIBUS network or internal controller. The PROFIBUS PA technology used in the FY303 enables an easy interface between the field and the control room and also



includes several interesting features that considerably reduce the installation, operation and maintenance costs.

The FY303 is part of Smar's complete 303 series of PROFIBUS PA devices.

#### Reliable and flexible

The elimination of many mechanical parts in the FY303 is the biggest advantage over other positioners in the market: Higher reliability as there are fewer parts that wear, safer as there are less moving parts, and more accurate as there is less dead-band from mechanical imprecision.

The position sensing is done without any mechanical contact virtually eliminating wear and tear and subsequent degradation. The FY303 directly senses longitudinal or rotary movement based on the Hall effect. The position signal may also be used in advanced control schemes.

The Hall effect sensor allows a remote mounting, using an up to 20 m length extension cable. Such feature is suitable for high temperatures applications and heavy vibration places.



Valve characteristics, action, absolute and rate-of-change limits, etc are configured in software instead of a mechanical cam and spring. The changing of the Action behavior or changing of the Flow characteristic (linear, equal percentage, hyperbolic (quick opening) or a freely configurable table) may be done remotely by the click of a bottom. These and other software capabilities make the FY303 extremely flexible.

## **Self diagnostics**

The continuous self-diagnostics of the positioner issues alerts for a range of hardware and software failures and problems with the positioner or valve immediately. This enables maintenance personnel to pinpoint errors instantly or before they can cause any harm. The diagnostic data may also be accessed on demand.

The benefit for the operator to get this information without having to bring the valve or positioner in to a workshop for testing is obvious. The time that can be saved by not having to test only a few units is enormous.

Diagnostics enables you to quickly determine if a process problem is due to the valve/positioner or not, without having to do several field visits. Production can resume operation in minutes. The diagnostic functions are also suitable for preventive maintenance such as detection of increasing valve dead-band and "stick-slip" operation.

There is also a software limit switch for travel, which automatically alerts the operator.



Function	BLOCK	
Blocks Table	РНҮ	PHYSICAL - This Function Block contains data regarding the device's identification, specific information of the hardware and firmware of the device
		and diagnosis information.
	TRD	TRANSDUCER - This block provides the interface with the hardware controlling
		the final element by generating output pressure, and sensing and reading the
		position of the final element. Other features like valve characteristics, actions,
		rate-of-change, etcare done in this block. The built-in self-diagnostic provides
		device's operation reliability.
	DSP	DISPLAY - Transducer Block controls the LCD display and interfaces with the
		user providing local configuration capability.
	AO	ANALOG OUTPUT - The AO block provides a value and its status associated to an
		output transducer block. It also provides mode control, scaling conversion, fault
		state mechanism and other features.

## Technical Characteristics

## **Functional Specifications**

Travel	Linear Motion: 3 - 100 mm. Rotary Motion: 30 - 120° Rotation Angle.		
Input Signal	Digital only. Fieldbus, 31.25 Kbits/s voltage mode with bus power.		
Communication Protocol	PROFIBUS PA, Digital only, complies with IEC 61158-2 (H1): 31.25 kbit/s voltage mode with bus power.		
Power Supply	Bus powered: 9-32 Vdc. Output impedance (from 7.8 kHz - 39 kHz): Non-intrinsic safety: 3 k $\Omega$ . Intrinsic safety: 400 k $\Omega$ (assuming an IS barrier in the power supply).		
Pressure Supply	1.4 - 7 bar (20-100 psi) free of oil, dust and water.		
Indication	Optional 4 ½ - digit numerical and 5-character alphanumerical LCD indicator.		
Hazardous Area Certifications	Explosion proof, weather proof and intrinsically safe: NEMKO, DMT, FM, CSA and CEPEL standards.		
Temperature Limits	Operation: -40 to 85°C (-40 to 185°F).  Storage: -40 to 90°C (-40 to 194°F).  Display: -10 to 60°C (14 to 140°F) operation.  -40 to 85°C (-40 to 185°F) without damage.		
Remote Hall	Operation: -40 to 150°C (-40 to 302°F).		



Humidity Limits	0 to 100% RH.	
Turn-on Time	Approximately 10 seconds.	
Update Time	Approximately 0.5 second.	
Flow Characterization	Linear, equal percentage, quick opening and customer configuration through fieldbus communication from e.g., a PC or by the local adjustment switches.	
Gain	Through software. Locally adjustable.	
Travel Time	Through software. Locally adjustable.	
Actual Position Sensing	Magnet (Non-contact) via Hall Effect.	
Configuration	Basic configuration may be done using local adjustment magnetic tool if device is fitted with display. Complete configuration is possible using remote configurator (Ex.: Simatic PDM, from Siemens).	

## **Performance Specifications**

Resolution	≤ 0.1% F.S.	
Repeatibility	≤ 0.1% F.S.	
Hysteresis	≤ 0.1% F.S.	
0.25 Nm/h (0.15 SCFM) at 1.4 bar (20 psi) supply. 0.70 Nm/h (0.40 SCFM) at 5.6 bar (80 psi) supply.		
Output Capacity	13.6 Nm3/h (8 scfm) at 5.6 bar (80 psi) supply.	
Ambient Temperature Effect  0.8%/20 ℃ do span.		
Supply Pressure Effect Negligible.		
Vibration Effect	± 0.3%/g of span during the following conditions: 5-15 Hz at 4 mm constant displacement. 15-150 Hz at 2 g. 150-2000 HZ at 1 g. Reference SAMA PMC 31.1 - 1980, Sec. 5.3, Condition 3, Steady State	
Electro-Magnetic Interference Effect  Designed to comply with IEC 801 and European Star EN50081 and EN50082.		

## **Physical Specifications**

Hardware	Physical: according to IEC 61158-2 and conformity with the FISCO model.	
Electrical Connection	½ - 14 NPT, Pg 13.5 or M20 x 1.5.	

Pneumatic Connections	Supply and output: 1/4 - 18 NPT.  Gage: 1/8 - 27 NPT.
Material of Construction	Injected low copper aluminum with polyester painting or 316 Stainless Steel housing, with Buna-N O-rings on cover (NEMA 4X, IP67).
Weight	Without display and mounting bracket: 2.7 kg. (Aluminum) 5.8 Kg. (Stainless Steel) Add for digital display: 0.1 kg. For Aluminum FY: Remote Sensor: 550g. Cable: 100g. (Connectors) plus 45g/m

## **Ordering Code**

### MODEL FY303 PROFIBUS PA VALVE POSITIONER

	CODE	Digital	Local Indicat	or		
0			t Digital Indi			
		CODE	Mounting			
		0	Without Bra	acket		
				Electrical Con	nections	
				½ - 14 NPT M20 x 1.5 Pg 13.5 DIN		
				CODE	Type of M	lagnet Coupling
				1 2 3 4 5 6 7 8 A B Z	Rotary – E Linear Str Linear Str Linear Str Linear Str Linear Str Linear Str Linear Str	Single Action Double Action Toke up to 15 mm - Single Action roke up to 15 mm - Double Action roke up to 50 mm - Single Action roke up to 50 mm - Double Action roke up to 50 mm - Double Action roke up to 100 mm – Single Action roke up to 100 mm – Double Action roke up to 30 mm - Single Action roke up to 30 mm - Single Action roke up to 30 mm - Double Action specify
					CODE	Pressure Gage***
					0 1 2 3 4 5	Without Gage With Gage – Input With Gage – Output 1 With 2 Gages - Input and Output 1 With 2 Gages - Output 1 and 2 With 3 Gages Others - Specify
						CODE Optional Items*
						<ul> <li>With Special Features</li> <li>316SST housing</li> <li>With pressure sensors for air input and output</li> <li>R1 Remote sensor: 5 m (****)</li> <li>R2 Remote sensor: 10 m (****)</li> <li>R3 Remote sensor: 15 m (****)</li> <li>R4 Remote sensor: 20 m (****)</li> </ul>
303	- 1	0	- 0	1	0	/ H1 TYPICAL MODEL NUMBER

- Leave it blank for no optional items.

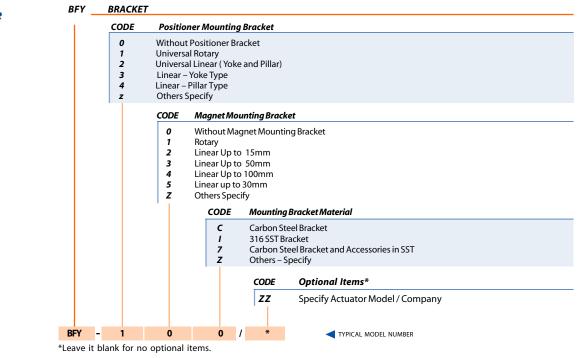
  Leave it blank for no optional items.

  The pressure gauges for supply pressure, output 1 or output 2, when specified in stainless steel, will be supplied with the external housing in SS316 and the wet parts in brass.

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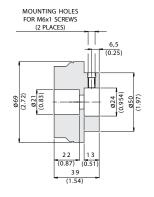
## **Ordering Code**



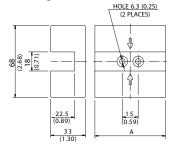
## **Dimensions**

Dimensions are mm (in)

## **Rotary Magnet**

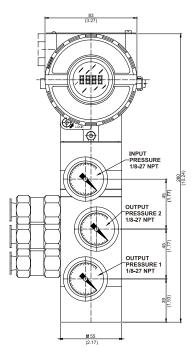


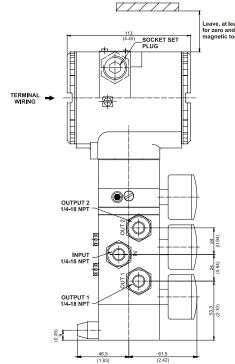
## **Linear Magnet**

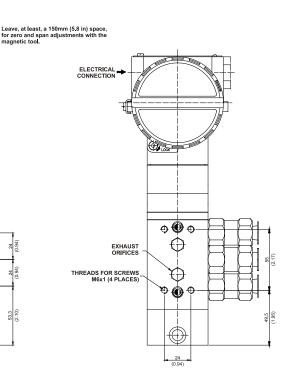


TRAVEL	DIMENSION A	
UPTO 15 mm (0.59)	43 mm (1.7)	
UPTO 30 mm (1.18)	67 mm (2.64)	
UPTO 50 mm (1.97)	105 mm (4.13)	
UPTO100 mm (3.94)	181 mm (7.12)	

### **Valve Positioner**







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